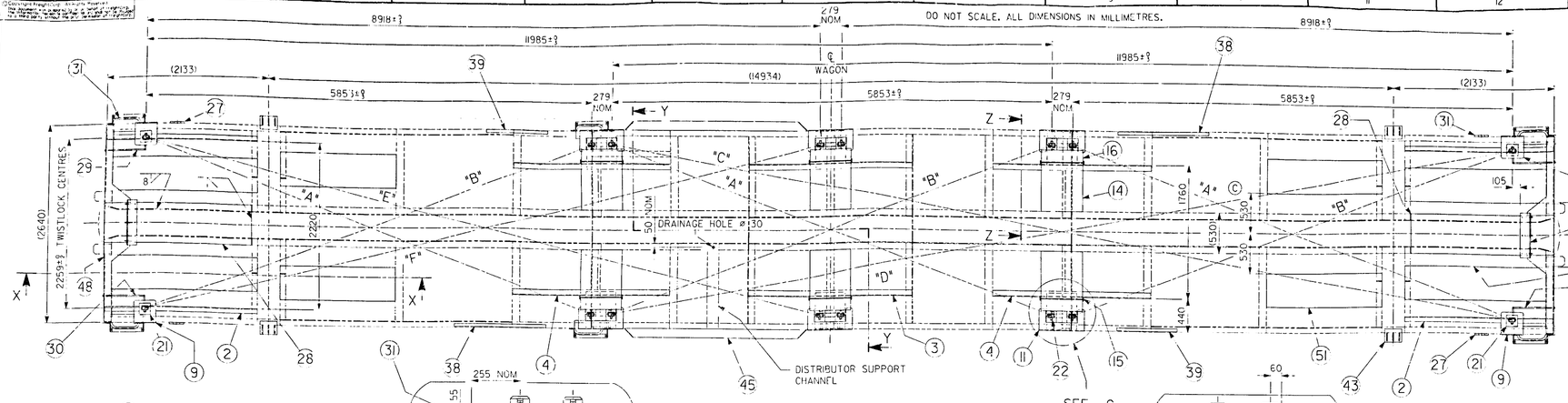
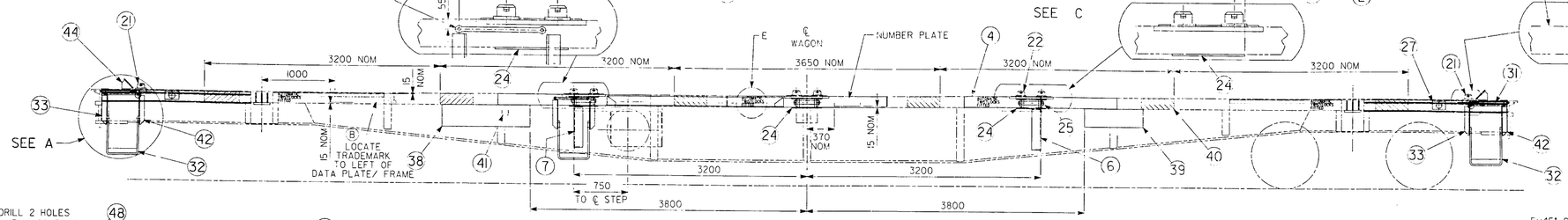
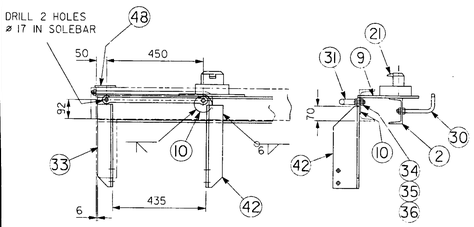
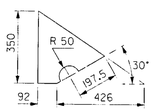
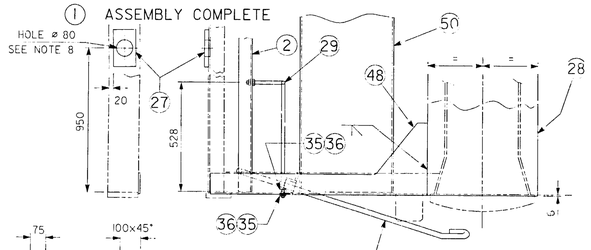
DO NOT SCALE. ALL DIMENSIONS IN MILLIMETRES.

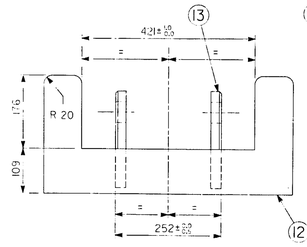


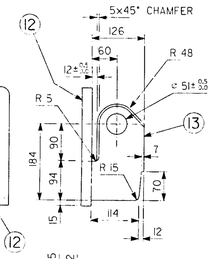


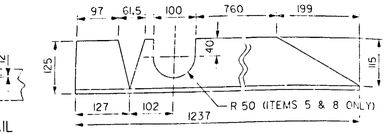




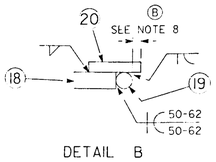


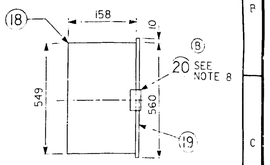


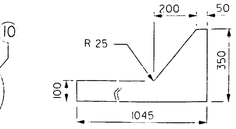


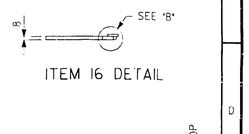


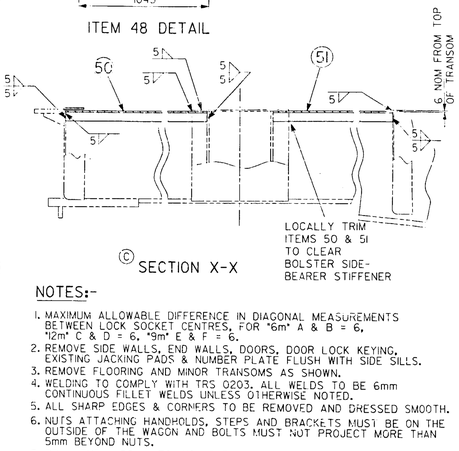
ITEMS 5 & 7 (WITH NO SCALLOP) DETAIL AS DRAWN
ITEMS 6 (WITH NO SCALLOP) & 8 DETAIL OPPOSITE HAND

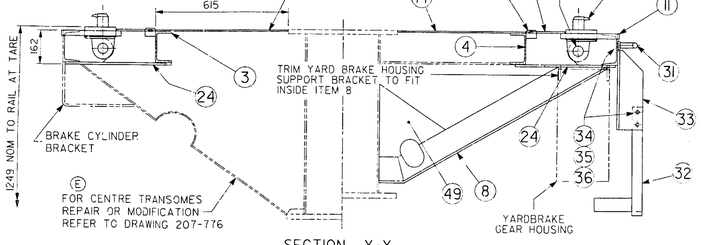


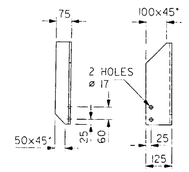


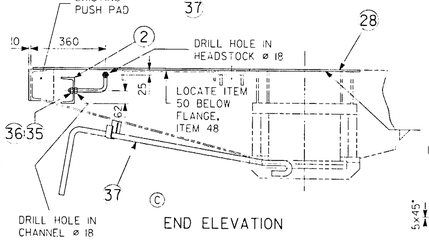


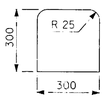


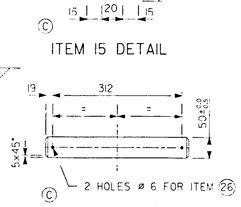


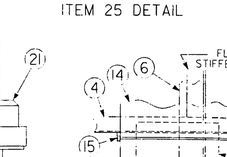


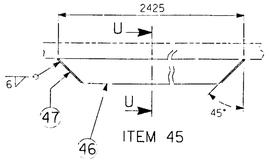


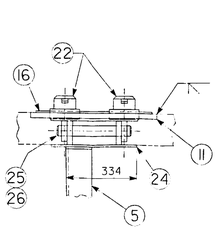


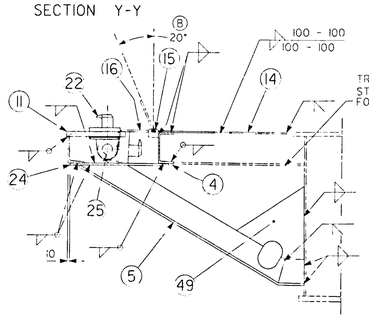


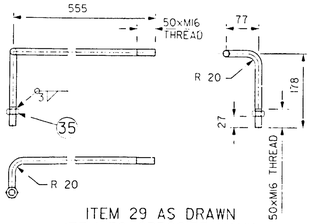


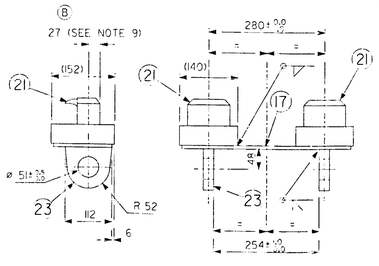


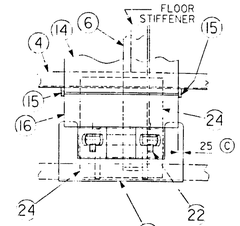


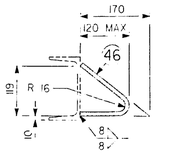


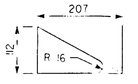












NOTES:-

1. MAXIMUM ALLOWABLE DIFFERENCE IN DIAGONAL MEASUREMENTS BETWEEN LOCK SOCKET CENTRES, FOR "6m" A & B = 6, "12m" C & D = 6, "9m" E & F = 6.
2. REMOVE SIDE WALLS, END WALLS, DOORS, DOOR LOCK KEYING, EXISTING JACKING PADS & NUMBER PLATE FLUSH WITH SIDE SILLS.
3. REMOVE FLOORING AND MINOR TRANSOMS AS SHOWN.
4. WELDING TO COMPLY WITH TRS 0203. ALL WELDS TO BE 6mm CONTINUOUS FILLET WELDS UNLESS OTHERWISE NOTED.
5. ALL SHARP EDGES & CORNERS TO BE REMOVED AND DRESSED SMOOTH.
6. NUTS ATTACHING HANDHOLDS, STEPS AND BRACKETS MUST BE ON THE OUTSIDE OF THE WAGON AND BOLTS MUST NOT PROJECT MORE THAN 5mm BEYOND NUTS.
7. DRILL THE ø 80mm TOWING HOLE IN ITEM 27 THROUGH THE SIDESILL.
- (B) 8. LOCATE ITEM 20 LAST TO ACHIEVE CORRECT ANGLE OF ROTATION AS SHOWN AT J4.
- (B) 9. AUTOMATIC LOCK CENTRE TO BE LOCATED AT 27 mm RELATIVE TO BACK OF SPIGOT AS SHOWN AT J8.

	ITEM	QTY	DESCRIPTION AND SIZE	MAT'L	MATERIAL SPEC.	PART NUMBER
℄	51	4	SPLASH ARRESTOR × 522 LG	4	AS 3678-250	DRG. No. 305-722
℄	50	4	SPLASH ARRESTOR × 972 LG	4	AS 3678-250	DRG. No. 305-722
	49	4	GUSSET PLATE 12×225×150	2	AS 3678-250	
	48	2	FLANGE PLATE 8×350×1045	2	AS 3678-250	
	47	H2	GUARD END PLATE 8mm	4	AS 3678-250	
	46	J2	GUARD PLATE 8mm	2	AS 3678-250	
	45	D4	BOUNDARY MARKER ASSEMBLY	2		
	44	B13	CONTAINER DOOR RESTRAINT	2		DRG. No. 207-635
	43	D8	JACKING PAD	2		DRG. 207-622/5
	42	E2	BRACKET, ANGLE 254×254×596 O/H.	6	AS 3679-250	
	41	C4	DESTINATION LAMP HOLDER	2		32659
	40	E10	REFLECTIVE MARKER TYPE I	12		DRG. 197 - 221
	39	A4	LOCK FRAME/ PLATE SUB-ASSEMBLY	2		DRG. 307-657/2,3,5
	38	C4	DATA FRAME/ PLATE SUB-ASSEMBLY	2		DRG. 307-657/1,4,5
	37	J8	BOTTOM ROTARY OPERATED COUPLER RELEASE	1		DRG. No. 104-087
	36	H5	HEX NUT M16	52	AS 112	
	35	H5	SPRING WASHER M16	48	AS 1968	
	34	H5	HEX HEAD BOLT M16×55	32	AS 1110	
	33	E1	BRACKET, ANGLE 254×254×596 A.D.	2	AS 3679-250	
	32	E2	STEP	6		DRG. 306 - 169
	31	A	HANDRAIL	6		DRG. 306 - 571
	30	C2	GRAB HANDLE ø 44×786 O/H.	2	AS 3679-250	
	29	B2	GRAB HANDLE ø 44×786 A.D.	2	AS 3679-250	
	28	C3	CENTRE SILL END TOP PLATE 8×532×996	2	AS 3678-250	
	27	J2	TOWING HOLE PLATE 20×110×80	4	AS 3678-250	
℄	26	L1	SPIGOT ø1 C/L ×1340	12	AS 1216 (ZINC PLATED)	
	25	E9	PAD PLATE 8×50×150	6	AS 3679-250	
	24	E8	BOTTOM FLANGE PLATE 10×450×980	6	AS 3678-250	
	23	L9	STIFFNER PLATE 25×90×92	12	AS 3678-250	
	22	C9	LOCKING TAPLOCK SUB-ASSEMBLY	6		
	21	C2	AUTOMATIC LOCK	6	PECK & HALE MODEL	CTC2100
	20	B6	FLAT 5×25×50	6	AS 3679-250	
	9	C6	BOSS ø 84×10	6	AS 3679-250	
	8	B5	SIDE WALL PLATE 8×356×549	6	AS 3678-250	
	17	C7	DOUBLE TAPLOCK BASE PLATE 8×340×470	6	AS 3678-250	
	6	B9	SIDE WALL PLATE SUB ASSEMBLY	6		
	5	C9	SIDE WALL PLATE XTENDER, FLAT 6×645×1	12	AS 3679-250	
	4	B9	SIDE WALL PLATE 6×345×635	6	AS 3678-250	
	1	F8	WALL PLATE 25×70×132	12	AS 3678-250	
	2	K12	TOP PLATE 25×98×600	6	AS 3678-250	
	1	C8	TOP AND SIDE PLATE ASSEMBLY	6		
	10	F2	TOWING HOLE PITCH PLATE 8×79	4	AS 3678-250	
	9	C2	FASTLOCK BASE PLATE 10×130×500	4	AS 3678-250	
	8	J4	TRANSOM ANGLE 125×125×6×237 O/H.	1	AS 3679-250	
	7	E5	TRANSOM ANGLE 125×125×6×237 A.D.	1	AS 3679-250	
	6	J4	TRANSOM ANGLE 125×125×6×237 O/H.	1	AS 3679-250	
	5	L5	TRANSOM ANGLE 125×125×6×237 A.D.	1	AS 3679-250	
	4	C8	SIDE CHANNEL 254×76×28×6×x2690	4	AS 3679-250	
	3	C8	CENTRE CHANNEL 254×76×28×6×2580	2	AS 3679-250	
	2	C2	BUFF CHANNEL 254×76×28×6×972	4	AS 3679-250	
	1	FF	ASSEMBLY COMPLETE			

AMENDMENTS
- AMENDED ITEM 8 TO SUIT MODIFICATION TO BRAKE GEAR FOR 127 CAPACITY. (M.J.G. 21/10/98)
- ADDED ITEM 50 & 51 (M.J.G. 21/10/98)
- ADDED NOTE 9 (M.J.G. 21/10/98)
- ADDED ITEM 49 (M.J.G. 21/10/98)
- ADDED ITEMS 50 & 51 (M.J.G. 21/10/98)
- ADDED NOTE 8 (M.J.G. 21/10/98)
- ADDED ITEMS 5 & 8 (M.J.G. 21/10/98)
- ADDED ITEM 48 (M.J.G. 21/10/98)
- ADDED ITEM 16 (M.J.G. 21/10/98)
- ADDED ITEM 47 (M.J.G. 21/10/98)
- ADDED ITEM 46 (M.J.G. 21/10/98)
- ADDED ITEM 45 (M.J.G. 21/10/98)
- ADDED ITEM 44 (M.J.G. 21/10/98)
- ADDED ITEM 43 (M.J.G. 21/10/98)
- ADDED ITEM 42 (M.J.G. 21/10/98)
- ADDED ITEM 41 (M.J.G. 21/10/98)
- ADDED ITEM 40 (M.J.G. 21/10/98)
- ADDED ITEM 39 (M.J.G. 21/10/98)
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- ADDED ITEM 8 (M.J.G. 21/10/98)
- ADDED ITEM 6 (M.J.G. 21/10/98)
- ADDED ITEM 5 (M.J.G. 21/10/98)
- ADDED ITEM 4 (M.J.G. 21/10/98)
- ADDED ITEM 2 (M.J.G. 21/10/98)
- ADDED ITEM 1 (M.J.G. 21/10/98)

FreightCorp — ENGINEERING SERVICES

DRAWN: M.J.G. DATE: 25.9.98
CHECKED: DATE: 20.10.98

CONTAINER FLAT WAGON-CODE NOKY GENERAL ARRANGEMENT CONVERSION OF NOCY OPEN WAGON TO CARRY 6m, 9m & 12m CONTAINERS

004-944

3RD ANGLE

SCALE: 1:25,10,5,2.5

AMEND COMPUTER MASTER. AMEND COMPUTER MASTER. AMEND COMPUTER MASTER.

MICRO SYSTEMS

SMA SCHAUT